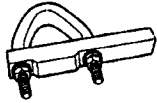

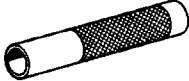
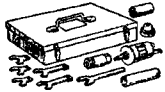

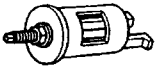













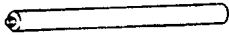
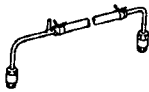



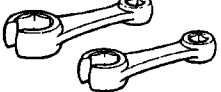
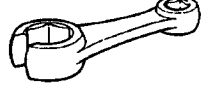

PREPARATION

SST (SPECIAL SERVICE TOOLS)

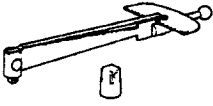


SR07J-01

| | | |
|-------------------------------------------------------------------------------------|-------------------------------------------------------|--|
|  | 09612-00012 Rack & Pinion Steering Rack Housing Stand | |
|  | 09612-10131 Hexagon Wrench | |
|  | 09612-22011 Tilt Handle Bearing Replacer | |
|  | 09612-24014 Steering Gear Housing Overhaul Tool Set | |
|  | (09617-22030) Steering Rack End Wrench | |
|  | (09613-22011) Steering Rack Shaft Bushing Puller | |
|  | 09616-00010 Steering Worm Bearing Adjusting Socket | |
|  | 09617-10020 Steering Rack End Wrench | |
|  | 09620-30010 Steering Gear Box Replacer Set | |
|  | (09631-00020) Handle | |
|  | 09628-62011 Ball Joint Puller | |
|  | 09630-24013 Steering Rack Oil Seal Tool Set | |
|  | (09620-24010) Valve Cup Oil Seal Remover | |

STEERING - POWER STEERING

| | | |
|-------------------------------------------------------------------------------------|----------------------------------------------------------------------|--|
|  | <p>(09620-24020) Valve Cup Oil Seal Replacer</p> | |
|  | <p>(09620-24030) Valve Cup Bearing Replacer</p> | |
|  | <p>09631-10021 Rack Stopper Wrench</p> | |
|  | <p>09631-10040 Steering Rack Cover "D"</p> | |
|  | <p>09631-12020 Handle</p> | |
|  | <p>09631-12071 Steering Rack Oil Seal Test Tool</p> | |
|  | <p>09631-20031 Oil Seal "B" Remover</p> | |
|  | <p>09631-20070 Seal Ring Guide</p> | |
|  | <p>09631-20081 Seal Ring Tool</p> | |
|  | <p>09631-22020 Power Steering Hose Nut 14 x 17 mm Wrench Set</p> | |
|  | <p>09633-00020 Power Steering Hose Nut Wrench</p> | |
|  | <p>09843-18020 Diagnosis Check Wire</p> | |

RECOMMENDED TOOLS

| | | |
|-----------------------------------------------------------------------------------|---------------------------------|---------------|
|  | 09025-00010 Small Torque Wrench | Total preload |
|  | 09904-00010 Expander set | |
|  | (09904-00050) No. 4 Claw | |

EQUIPMENT

| | |
|--------------------|---------------------|
| Dial indicator | Steering rack |
| Micrometer | Power steering pump |
| Oil pressure gauge | |
| Torque wrench | |
| Vacuum gauge | Gear housing |

LUBRICANT

| Item | Capacity | Classification |
|-------------------------------|------------------------------------------|----------------|
| Power steering fluid Total | 0.8 1 liters (0.86 US qts, 0.71 Imp.qts) | ATF DEXRON® II |

SSM (SPECIAL SERVICE MATERIALS)

| | | |
|-------------|-----------------------------------------------------------------|-----------------------------------------------------------------------------|
| 08833-00080 | Adhesive 1344, THREE BOND 1344, LOCTITE 242 or equivalent | Rack housing cap Rack guide spring cap Rack guide spring cap lock nut |
|-------------|-----------------------------------------------------------------|-----------------------------------------------------------------------------|