

FOREWORD

This manual describes the service procedure for Type 1KR-FE engine. It is expected that you make the most of this manual so that accurate and prompt operations may be assured always in your check and maintenance works.

Furthermore, the engine tune-up and in-vehicle service are explained in the Service Manual by Vehicle Models, Servicing Section. Please use that manual along with this manual.

This manual explains the specifications and construction as of November 2004.

Hence, refer to the reference materials given below, as required.

Moreover, it should be noted that some of the entry items may not apply to the latest vehicles due to improvements that may be made afterward.

Published in November, 2004

REFERENCE

MANUAL NAME	MANUAL NO.	PUBLISHED
SIRION(M300 series) TECHNICAL INFORMATION	No.9402	November, 2004
SIRION(M300 series) SERVICE MANUAL	No.9890	November, 2004



No.9893

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